Claim 9, line 3, after "unit" insert --a--;
line 4, after "produce" insert --a--, same line
4, delete "said" and insert --a-- (both occurrences);
line 5, after "layers" insert --;
line 9, after "alloy" insert --,--;

Claim 10, line 6, delete "an", same line 6, delete "a".

line 12, after "after" insert -the--.

Claim 11, line 2, delete "said" and insert --plural--, same line 2, delete "chamber is" and insert --chambers are--, same line 2, delete "in a plural" and insert --.-;

line 3, delete in its entirety.

Claim 13, line 6, after "alloy," insert --an--.

Claim 14, line 6, after "alloy," insert --an--.

IN THE ABSTRACT

Please amend the abstract as follows:

Line 5, delete "specimen's" and insert --specimen--; line 8, delete "such", same line 8, delete "as"; line 9, delete "of the invention".

REMARKS

The specification has been amended to correct errors of a typographical and grammatical nature. Due to the excessive